# **COOLING CONTROL**

## My Fruit The Best Fruit



Version 2024-01

## Unique reason for combining Cooling & CA control in My Fruit

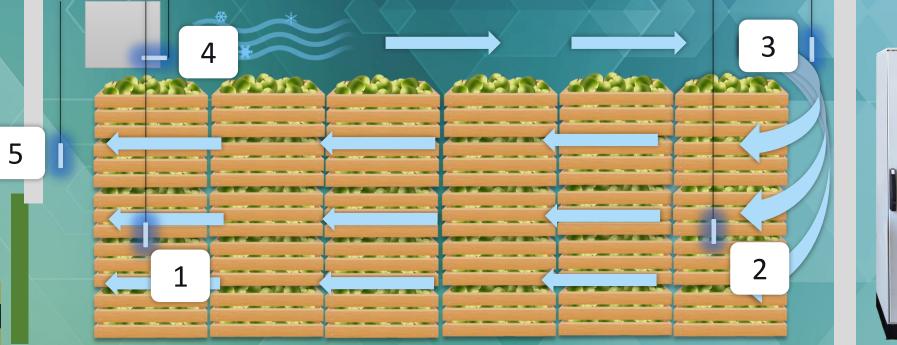


CA:	Inseparable combination of Temperature & Air composition control
Storage conditions:	Every product has its specific requirements regarding the CA-condition determined experimentally in collaboration with knowledge institutions and based on practical experience
Storage protocols:	Bringing together storage conditions and the technique to create them in one protocol to ensure that the product retains its initial quality during the long-term storage period
Our goal:	<ul> <li>Prevent loss of quality due to loss of moisture</li> <li>Prevent failure</li> <li>Minimum usage of energy and maintenance cost</li> </ul>
My Fruit control:	The intelligence to understand and control the technology of cooling and air compositions in favor of the stored product and relieve the cold store manager



## Full cooling control on room level

My Fruit can control different types of cooling systems : Freon – Glycol - Ammonia - CO2 Multiple PT-1000 sensors for optimal cooling control (Customized sensor names)





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#### How does MyFruit control different types of cooling systems on room level



#### Freon

- Direct expansion
- Defrosting by hot gas **Glycol indirect**
- Temperature control incoming glycol
- Mixing valve control
- Defrosting by warm glycol

#### Ammonia

- Direct expansion / pump system
- Defrosting by hot gas
- Suction valve

#### **CO2**

- Direct expansion / Indirect Propane
- Defrosting by hot gas / warm glycol



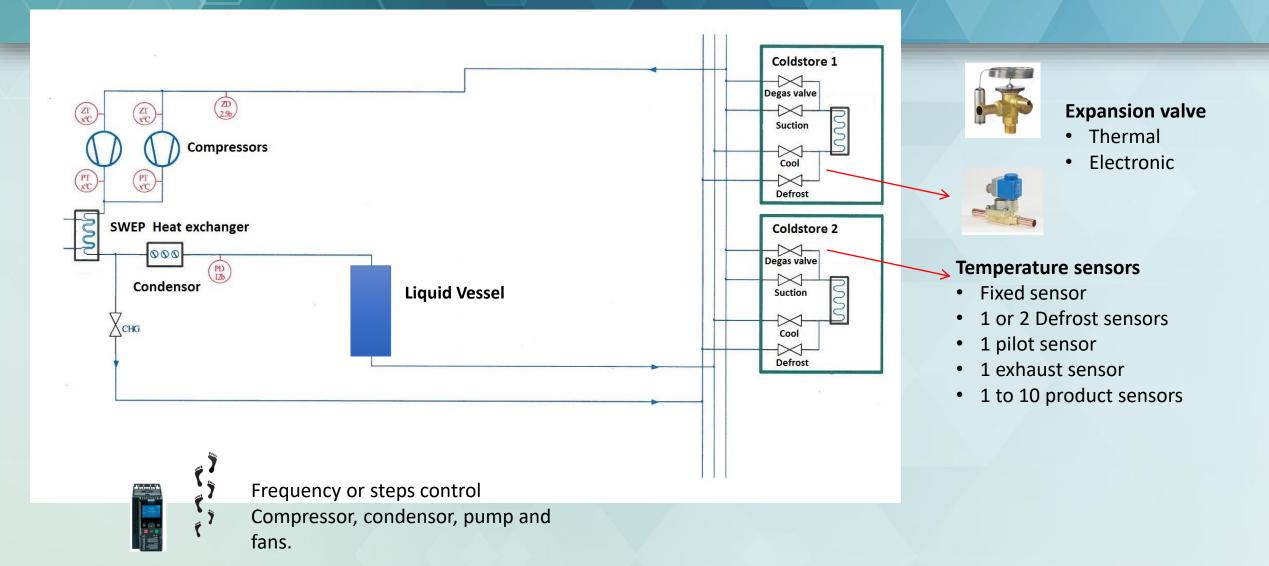






### DX System

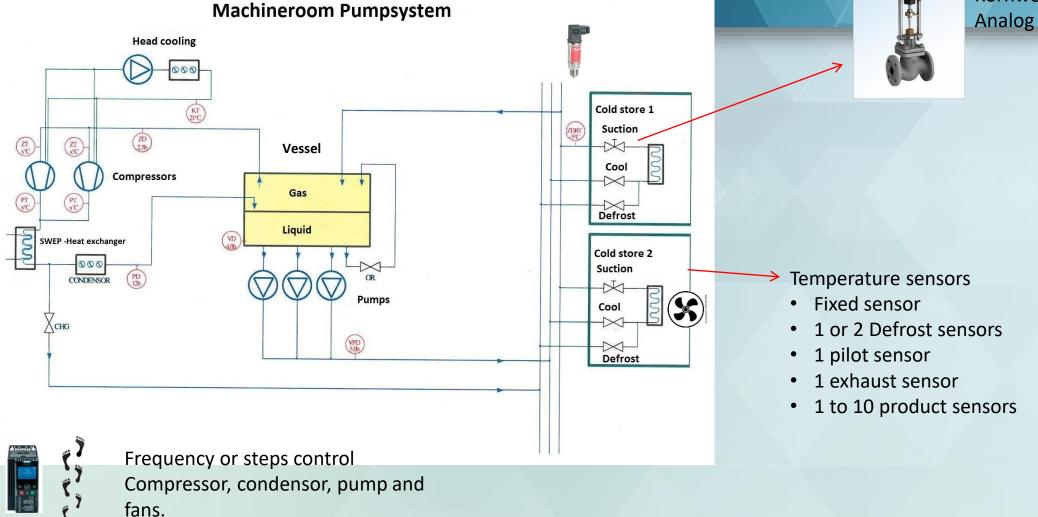




## Ammonia Pump System

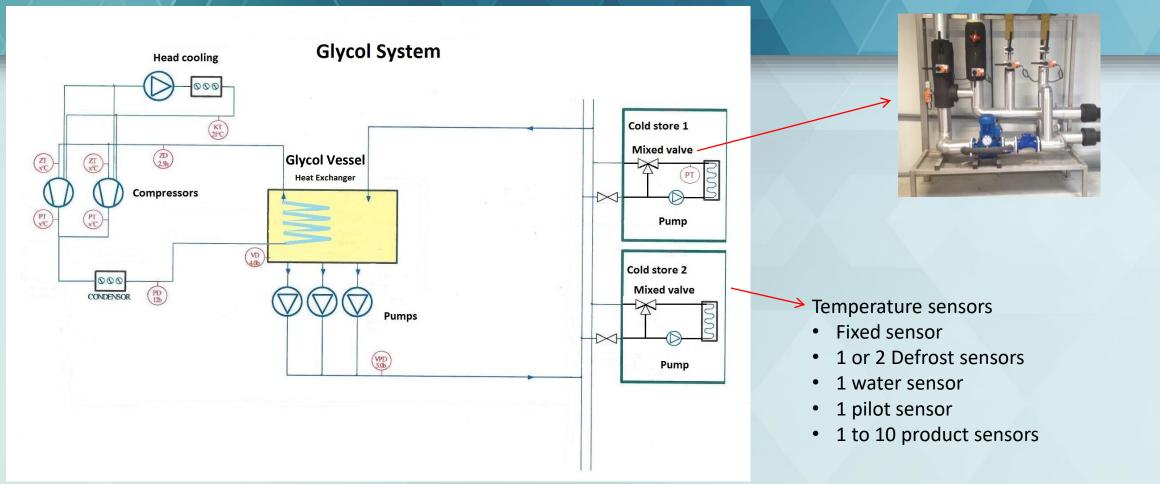


Kornwestheim valve Analog signal 4-20mA



## **Glycol System**







Frequency or steps control Compressor, condensor, pump and fans.

## **Cooling Control & Energy Management**

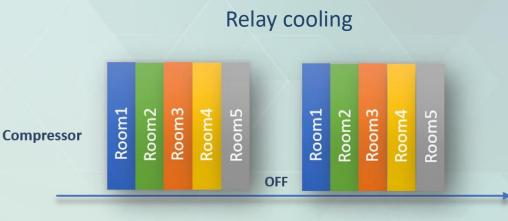


#### 2 ways to start cooling during the storage period

- Δ Delta Temperature
  - Target temperature Measured temperature
- Relay cooling
  - A group of rooms start cooling based on interval time one by one and each room uses the compressor (frequency controlled) in the most efficient way (ENERGY SAVING)

#### **Innovative Energy Management (IEM)**

- Advanced control of circulation
- Smart Cooling: based on power-consumption, solar-cooling during daytime, low-price energy, etc.
- Auto Defrosting: interval measurement of coil temperature
- Machine room: compressor & condenser control the needed capacity for cooling & protection of technical parts of the compressor
- Respiration/heat-production control: Active Control of Respiration (ACR)





Timeline



## My Fruit Machine Room Control

#### **Up to 6 refrigeration plants**

- Compressors (frequency control)
- Condensers (frequency control)
- Tanks for liquid refrigerant
- Pumps
- Compressor head cooling
- Heat exchanger for indirect cooling

#### Safety management

- Refrigerant level sensors
- Refrigerant Leakage detection sensors
- Input alarms (compressors, condensers, pumps)



## My Fruit Cooling & CA control Benefits for Operation & Management



- All setting and monitoring in one system
  Multiple functionalities:
  - Clear overview of cooling & CA data in ONE table or graph
  - Registration overviews
  - Alarm system for cooling & CA overviews
  - Number of actions & running hours for service & energy info

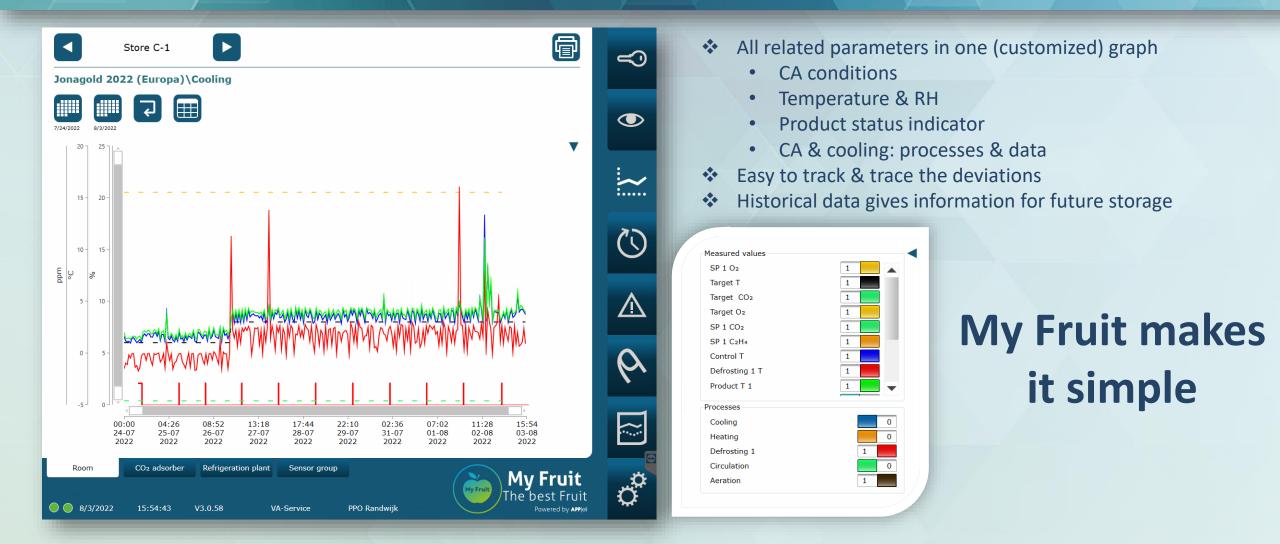
My Fruit makes it simple

me	Product	Mode	02	CO2	Target O <sub>2</sub>	SP 1 02	Target CO2	SP 1 CO2	Target T	Control T	Product T 1	Product T 2	
D-CA-39	Golden Delicious VA	CA1	[ <b>→]</b> [⊖	Ŀ	1.500 %	1.711 %	2.500 %	2.253 %	-0.50 °C	-0.63 °C	-0.60 °C	-0.30 °C	
10-CA-38	CPR (VA) SF 1 Degree C	Inactive	-1 E+	F	1.000 %	%	2.500 %	%	0.50 °C	6.60 °C	5.45 °C	5.73 °C	
10-CA-37	FUJ(SF) VA	CA1	-J [->	Ŀ	1.500 %	1.638 %	0.800 %	0.906 %	0.30 °C	0.50 °C	0.39 °C	0.60 °C	
10-CA-36	Golden Delicious VA	CA1	[ <b>→</b> ] [ <b>→</b> ]	[E→]	1.500 %	1.859 %	2.500 %	0.733 %	-0.50 °C	-0.10 °C	-1.18 °C	-0.83 °C	
40-CA-41	Golden Delicious VA	CA1	-1 [-→	Ŀ	1.500 %	1.818 %	2.500 %	0.493 %	-0.50 °C	0.00 °C	-0.80 °C	-0.58 °C	
MO-CA-42	Golden Delicious VA	CA1	[→] [→	[E→]	1.500 %	1.449 %	2.500 %	2.560 %	-0.50 °C	-0.55 °C	-0.68 °C	-0.29 °C	
MO-CA-43	GDL VA	CA1	-J[-→	Ŀ	1.500 %	1.785 %	2.500 %	2.493 %	-0.50 °C	-0.13 °C	-0.38 °C	-0.35 °C	
MO-CA-44	Hawker Bins VA (-0,5 C)	Cooling	<b>-</b> ] [-)	Ŀ	20.500 %	19.162 %	0.500 %	0.140 %	-0.50 °C	-0.41 °C	-0.48 °C	-0.09 °C	
MO-CA-45	Golden Delicious VA	Inactive	-1 E+	F	1.500 %	%	2.500 %	%	0.50 °C	10.38 °C	9.08 °C	9.26 °C	
MO-CA-32	Golden Delicious VA	CA1	ÐĒ	Ŀ	1.500 %	1.776 %	2.500 %	2.509 %	-0.50 °C	-0.26 °C	-0.68 °C	-0.41 °C	
MO-CA-33	Golden Delicious VA	CA1	ÐĒ	_ E→	1.500 %	1.466 %	2.500 %	2.416 %	-0.50 °C	-0.11 °C	-0.59 °C	-0.48 °C	
MO-CA-34	Golden Delicious VA	CA1	J⊡	E•	1.500 %	1.551 %	2.500 %	2.519 %	-0.50 °C	0.08 °C	-0.40 °C	-0.30 °C	
MO-CA-35	Golden Delicious VA	CA1	[ <b>→</b> ] [=→]	[E→]	1.500 %	1.698 %	2.500 %	2.287 %	-0.50 °C	-0.07 °C	-0.45 °C	-0.25 °C	
MO-CA-31	GDL VA	CA1	[ <b>→</b> ] [ [ → ]	[⊡	1.500 %	1.598 %	2.500 %	2.414 %	-0.50 °C	-0.60 °C	-0.70 °C	-0.40 °C	
MO-CA-30	FUJ(SF) VA	CA1	<b>→</b> ] [→]	[E→]	1.500 %	1.768 %	0.800 %	0.911 %	0.30 °C	0.48 °C	0.23 °C	0.56 °C	
MO-CA-29	FUJ(SF) VA	CA1	[ <b>→</b> ] [→]	[₽]	1.500 %	1.737 %	0.800 %	0.886 %	0.30 °C	0.87 °C	0.14 °C	3.47 °C	
MO-CA-28	CPR (VA)Non SF	Cooling	-1 [-	E	20.500 %	%	0.500 %	%	-0.50 °C	6.85 °C	6.15 °C	6.41 °C	
MO-CA-58	PLD (VA) 1 Degrees	Cooling	-1 E+	Ŀ	20.500 %	19.203 %	5.000 %	0.027 %	1.00 °C	1.17 °C	0.77 °C	1.06 °C	
MO-CA-57	PLD (VA) 1 Degrees	CA1	J[→]	Ŀ	1.500 %	1.687 %	0.800 %	0.906 %	1.00 °C	1.13 °C	0.95 °C	1.30 °C	
MO-CA-56	PLD (VA) 1 Degrees	CA1	[→] [→	Ŀ	1.500 %	1.793 %	0.800 %	0.885 %	1.00 °C	1.15 °C	0.92 °C	0.88 °C	
MO-CA-55	PLD (VA) 1 Degrees	Cooling	-1 F-	E→	20.500 %	19.301 %	5.000 %	-0.033 %	1.00 °C	0.63 °C	1.20 °C	0.95 °C	•

#### My Fruit Cooling & CA control



#### Benefits for your products

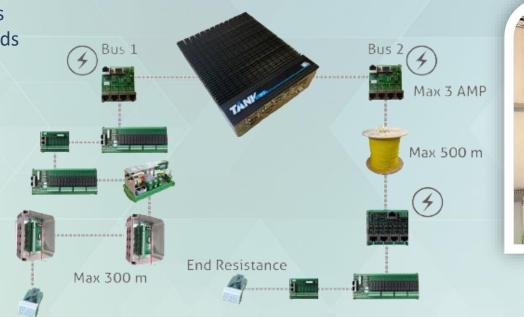


## My Fruit Cooling & CA control Benefits for Installation & Communication

- Cat6 cables
- Manual forcing of relay outputs via a print switch
- Plug & play
- Easy to extend
  - Relay cards
  - Digital input cards
  - Analogue entry cards
  - Analogue output cards
  - PT100 and PT1000 cards

Example of installation set up

My Fruit can customize your CA & cooling installation via flexible configuration of In/Outputs





Main panel

**Cooling panel** 



## These Options Make Big Differences!



#### Pressure sensor per room:

- Pressure control during cooling
- Pressure control for leakage testing
- Pressure control during ACR respiration measurement

#### Water meter per room:

- Water loss indicates the functioning of cooling system
- Water loss gives info on fruit quality

#### Independent temperature pilot sensor per room:

- To prevent too low temperature

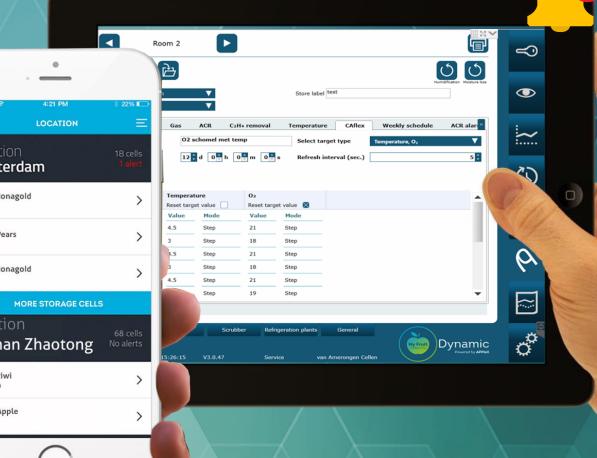








# Worldwide monitoring and control Data is safe in the Cloud





## References in over 60 countries





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