# **COOLING CONTROL**

## My Fruit The Best Fruit



Version 2024-01

## Unique reason for combining Cooling & CA control in My Fruit

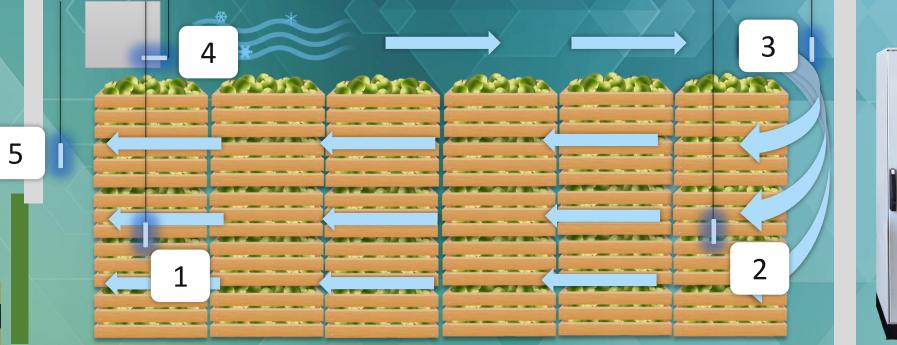


| CA:                 | Inseparable combination of Temperature & Air composition control                                                                                                                 |
|---------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Storage conditions: | Every product has its specific requirements regarding the CA-condition determined experimentally in collaboration with knowledge institutions and based on practical experience  |
| Storage protocols:  | Bringing together storage conditions and the technique to create them in one protocol to ensure that the product retains its initial quality during the long-term storage period |
| Our goal:           | <ul> <li>Prevent loss of quality due to loss of moisture</li> <li>Prevent failure</li> <li>Minimum usage of energy and maintenance cost</li> </ul>                               |
| My Fruit control:   | The intelligence to understand and control the technology of cooling and air compositions in favor of the stored product and relieve the cold store manager                      |



## Full cooling control on room level

My Fruit can control different types of cooling systems : Freon – Glycol - Ammonia - CO2 Multiple PT-1000 sensors for optimal cooling control (Customized sensor names)





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#### How does MyFruit control different types of cooling systems on room level



#### Freon

- Direct expansion
- Defrosting by hot gas **Glycol indirect**
- Temperature control incoming glycol
- Mixing valve control
- Defrosting by warm glycol

#### Ammonia

- Direct expansion / pump system
- Defrosting by hot gas
- Suction valve

#### **CO2**

- Direct expansion / Indirect Propane
- Defrosting by hot gas / warm glycol



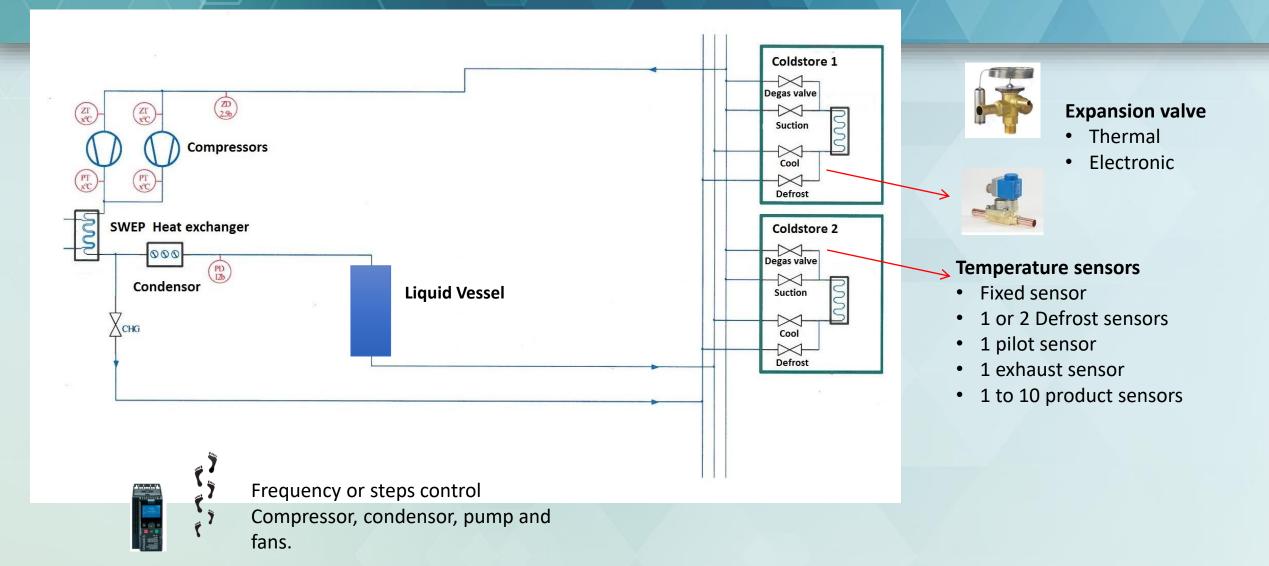






### DX System

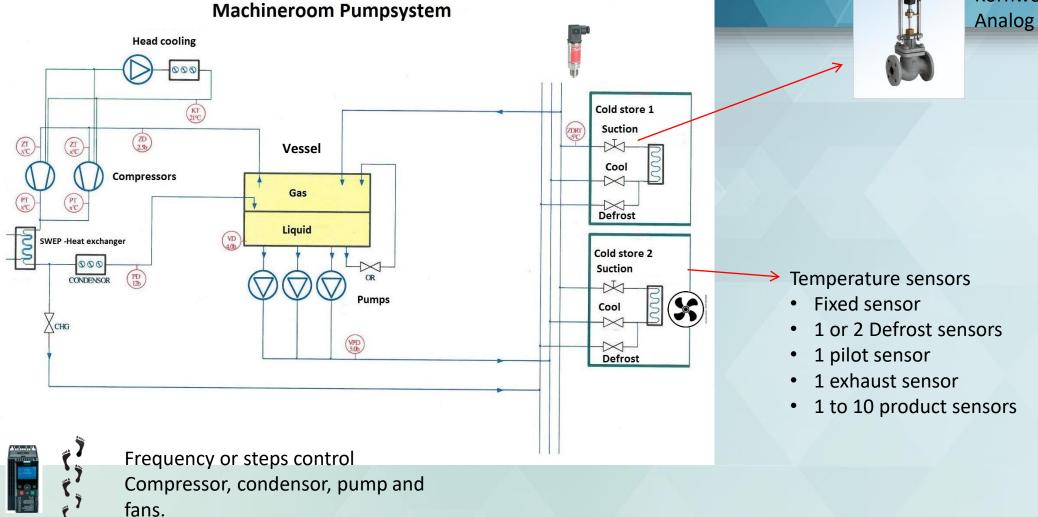




## Ammonia Pump System

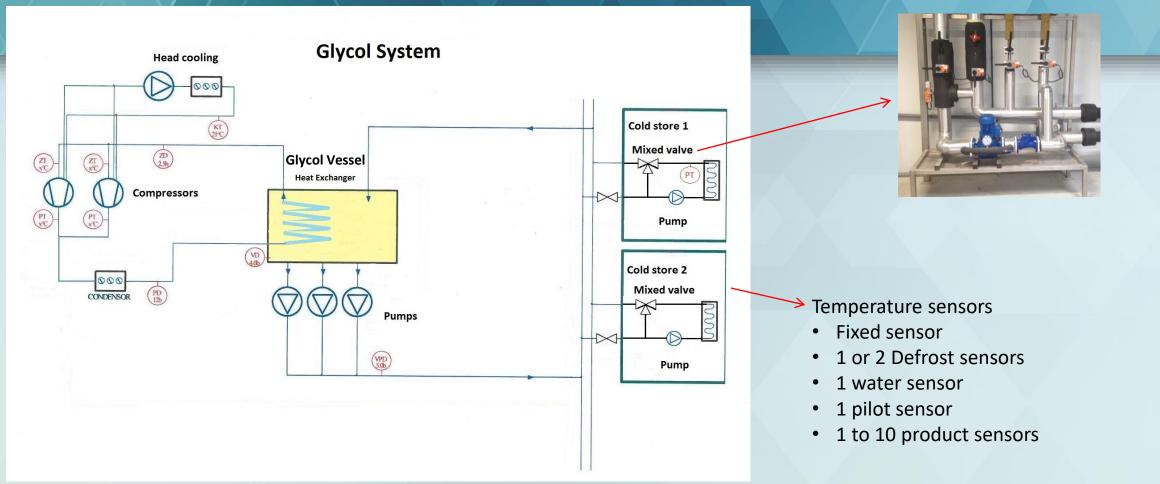


Kornwestheim valve Analog signal 4-20mA



## **Glycol System**







Frequency or steps control Compressor, condensor, pump and fans.

## **Cooling Control & Energy Management**

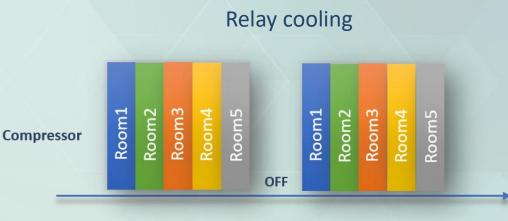


#### 2 ways to start cooling during the storage period

- Δ Delta Temperature
  - Target temperature Measured temperature
- Relay cooling
  - A group of rooms start cooling based on interval time one by one and each room uses the compressor (frequency controlled) in the most efficient way (ENERGY SAVING)

#### **Innovative Energy Management (IEM)**

- Advanced control of circulation
- Smart Cooling: based on power-consumption, solar-cooling during daytime, low-price energy, etc.
- Auto Defrosting: interval measurement of coil temperature
- Machine room: compressor & condenser control the needed capacity for cooling & protection of technical parts of the compressor
- Respiration/heat-production control: Active Control of Respiration (ACR)





Timeline



## My Fruit Machine Room Control

#### **Up to 6 refrigeration plants**

- Compressors (frequency control)
- Condensers (frequency control)
- Tanks for liquid refrigerant
- Pumps
- Compressor head cooling
- Heat exchanger for indirect cooling

#### Safety management

- Refrigerant level sensors
- Refrigerant Leakage detection sensors
- Input alarms (compressors, condensers, pumps)



## My Fruit Cooling & CA control Benefits for Operation & Management



- All setting and monitoring in one system
  Multiple functionalities:
  - Clear overview of cooling & CA data in ONE table or graph
  - Registration overviews
  - Alarm system for cooling & CA overviews
  - Number of actions & running hours for service & energy info

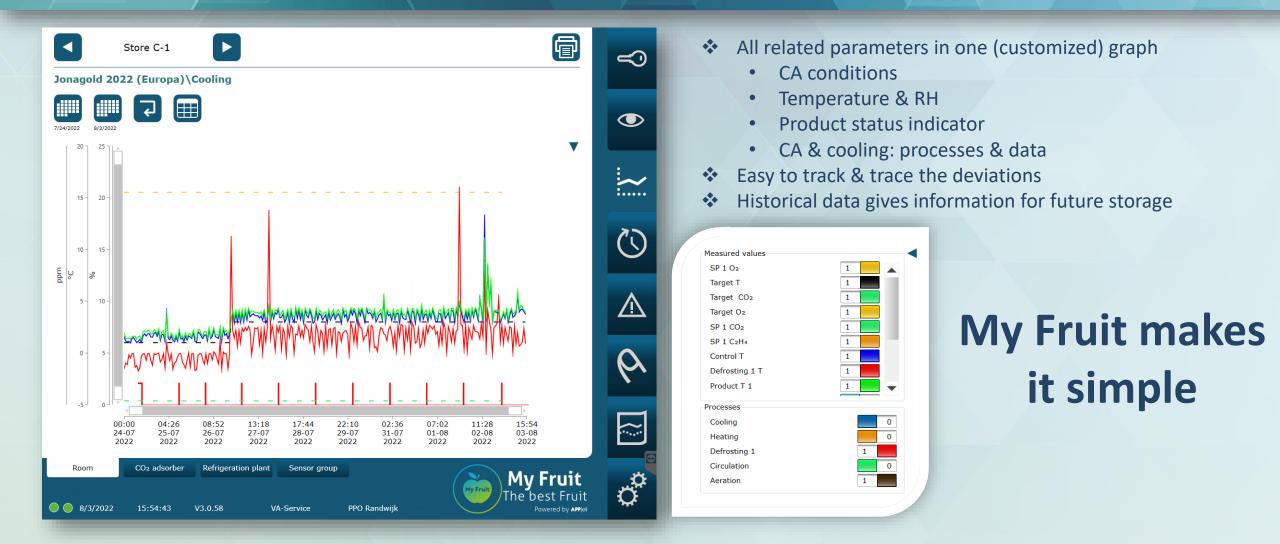
My Fruit makes it simple

| me       | Product                 | Mode     | 02                        | CO2  | Target O <sub>2</sub> | SP 1 02  | Target CO2 | SP 1 CO2 | Target T | Control T | Product T 1 | Product T 2 |   |
|----------|-------------------------|----------|---------------------------|------|-----------------------|----------|------------|----------|----------|-----------|-------------|-------------|---|
| D-CA-39  | Golden Delicious VA     | CA1      | [ <b>→]</b> [⊖            | Ŀ    | 1.500 %               | 1.711 %  | 2.500 %    | 2.253 %  | -0.50 °C | -0.63 °C  | -0.60 °C    | -0.30 °C    |   |
| 10-CA-38 | CPR (VA) SF 1 Degree C  | Inactive | -1 E+                     | F    | 1.000 %               | %        | 2.500 %    | %        | 0.50 °C  | 6.60 °C   | 5.45 °C     | 5.73 °C     |   |
| 10-CA-37 | FUJ(SF) VA              | CA1      | -J [->                    | Ŀ    | 1.500 %               | 1.638 %  | 0.800 %    | 0.906 %  | 0.30 °C  | 0.50 °C   | 0.39 °C     | 0.60 °C     |   |
| 10-CA-36 | Golden Delicious VA     | CA1      | [ <b>→</b> ] [ <b>→</b> ] | [E→] | 1.500 %               | 1.859 %  | 2.500 %    | 0.733 %  | -0.50 °C | -0.10 °C  | -1.18 °C    | -0.83 °C    |   |
| 40-CA-41 | Golden Delicious VA     | CA1      | -1 [-→                    | Ŀ    | 1.500 %               | 1.818 %  | 2.500 %    | 0.493 %  | -0.50 °C | 0.00 °C   | -0.80 °C    | -0.58 °C    |   |
| MO-CA-42 | Golden Delicious VA     | CA1      | [→] [→                    | [E→] | 1.500 %               | 1.449 %  | 2.500 %    | 2.560 %  | -0.50 °C | -0.55 °C  | -0.68 °C    | -0.29 °C    |   |
| MO-CA-43 | GDL VA                  | CA1      | -J[-→                     | Ŀ    | 1.500 %               | 1.785 %  | 2.500 %    | 2.493 %  | -0.50 °C | -0.13 °C  | -0.38 °C    | -0.35 °C    |   |
| MO-CA-44 | Hawker Bins VA (-0,5 C) | Cooling  | <b>-</b> ] [-)            | Ŀ    | 20.500 %              | 19.162 % | 0.500 %    | 0.140 %  | -0.50 °C | -0.41 °C  | -0.48 °C    | -0.09 °C    |   |
| MO-CA-45 | Golden Delicious VA     | Inactive | -1 E+                     | F    | 1.500 %               | %        | 2.500 %    | %        | 0.50 °C  | 10.38 °C  | 9.08 °C     | 9.26 °C     |   |
| MO-CA-32 | Golden Delicious VA     | CA1      | ÐĒ                        | Ŀ    | 1.500 %               | 1.776 %  | 2.500 %    | 2.509 %  | -0.50 °C | -0.26 °C  | -0.68 °C    | -0.41 °C    |   |
| MO-CA-33 | Golden Delicious VA     | CA1      | ÐĒ                        | _ E→ | 1.500 %               | 1.466 %  | 2.500 %    | 2.416 %  | -0.50 °C | -0.11 °C  | -0.59 °C    | -0.48 °C    |   |
| MO-CA-34 | Golden Delicious VA     | CA1      | J⊡                        | E•   | 1.500 %               | 1.551 %  | 2.500 %    | 2.519 %  | -0.50 °C | 0.08 °C   | -0.40 °C    | -0.30 °C    |   |
| MO-CA-35 | Golden Delicious VA     | CA1      | [ <b>→</b> ] [=→]         | [E→] | 1.500 %               | 1.698 %  | 2.500 %    | 2.287 %  | -0.50 °C | -0.07 °C  | -0.45 °C    | -0.25 °C    |   |
| MO-CA-31 | GDL VA                  | CA1      | [ <b>→</b> ] [ [ → ]      | [⊡   | 1.500 %               | 1.598 %  | 2.500 %    | 2.414 %  | -0.50 °C | -0.60 °C  | -0.70 °C    | -0.40 °C    |   |
| MO-CA-30 | FUJ(SF) VA              | CA1      | <b>→</b> ] [→]            | [E→] | 1.500 %               | 1.768 %  | 0.800 %    | 0.911 %  | 0.30 °C  | 0.48 °C   | 0.23 °C     | 0.56 °C     |   |
| MO-CA-29 | FUJ(SF) VA              | CA1      | [ <b>→</b> ] [→]          | [₽]  | 1.500 %               | 1.737 %  | 0.800 %    | 0.886 %  | 0.30 °C  | 0.87 °C   | 0.14 °C     | 3.47 °C     |   |
| MO-CA-28 | CPR (VA)Non SF          | Cooling  | -1 [-                     | E    | 20.500 %              | %        | 0.500 %    | %        | -0.50 °C | 6.85 °C   | 6.15 °C     | 6.41 °C     |   |
| MO-CA-58 | PLD (VA) 1 Degrees      | Cooling  | -1 E+                     | Ŀ    | 20.500 %              | 19.203 % | 5.000 %    | 0.027 %  | 1.00 °C  | 1.17 °C   | 0.77 °C     | 1.06 °C     |   |
| MO-CA-57 | PLD (VA) 1 Degrees      | CA1      | J[→]                      | Ŀ    | 1.500 %               | 1.687 %  | 0.800 %    | 0.906 %  | 1.00 °C  | 1.13 °C   | 0.95 °C     | 1.30 °C     |   |
| MO-CA-56 | PLD (VA) 1 Degrees      | CA1      | [→] [→                    | Ŀ    | 1.500 %               | 1.793 %  | 0.800 %    | 0.885 %  | 1.00 °C  | 1.15 °C   | 0.92 °C     | 0.88 °C     |   |
| MO-CA-55 | PLD (VA) 1 Degrees      | Cooling  | -1 F-                     | E→   | 20.500 %              | 19.301 % | 5.000 %    | -0.033 % | 1.00 °C  | 0.63 °C   | 1.20 °C     | 0.95 °C     | • |

#### My Fruit Cooling & CA control



#### Benefits for your products

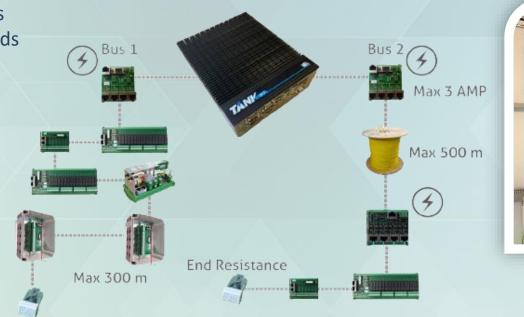


## My Fruit Cooling & CA control Benefits for Installation & Communication

- Cat6 cables
- Manual forcing of relay outputs via a print switch
- Plug & play
- Easy to extend
  - Relay cards
  - Digital input cards
  - Analogue entry cards
  - Analogue output cards
  - PT100 and PT1000 cards

Example of installation set up

My Fruit can customize your CA & cooling installation via flexible configuration of In/Outputs





Main panel

**Cooling panel** 



## These Options Make Big Differences!



#### Pressure sensor per room:

- Pressure control during cooling
- Pressure control for leakage testing
- Pressure control during ACR respiration measurement

#### Water meter per room:

- Water loss indicates the functioning of cooling system
- Water loss gives info on fruit quality

#### Independent temperature pilot sensor per room:

- To prevent too low temperature

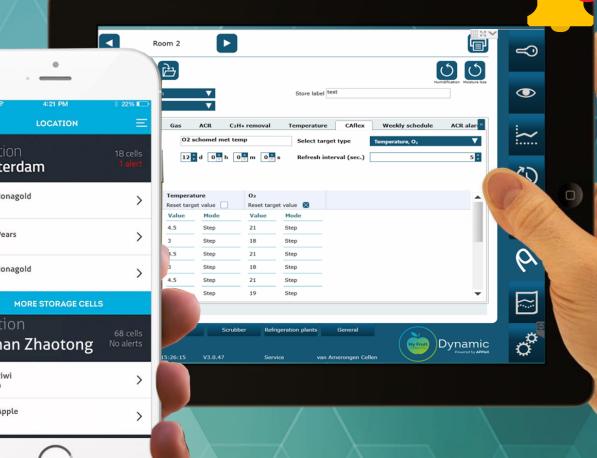








# Worldwide monitoring and control Data is safe in the Cloud





## References in over 60 countries





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