# Improving your maximum potential





### VPSA N<sub>2</sub> Generator

#### Durable and energy efficient

- Injection and circulation
- Compact and ultra silent
- Low maintenance level
- Lower maintenance costs
- Guarantee N<sub>2</sub> purity
- Regeneration via vacuum pump
- 100% Van Amerongen

Fruit respires; it takes in oxygen  $(O_2)$  and gives off carbon dioxide  $(CO_2)$ . A N<sub>2</sub> generator lowers the oxygen in the cold store with the goal to lower respiration rates and increase the storage duration. VPSA technology (Vacuum Pressure Swing Absorption) is based on an energy-efficient, low pressure technique. The oil-free blower ensures that the active carbon is not contaminated by residual oil, doubling its life expectancy. Furthermore, the active carbon filter is cleaned by using a vacuum technique, which prevents dirt and moisture.

Туре	(injection) Capacity (Sm <sup>3/</sup> h) 3% res. O <sub>2</sub>	(circulation) Capacity (Sm³/h) circ. mode	Power (kW / Hp)	Noice level (dB)	Dimensions W x D x H (cm)	Weight (kg)	PVC connection (50 mm) at 3% CO₂	CO₂ removal kg / (hx100 t)
<b>VPSA6</b>	4 - 6	6	2.6 / 3.5	73	100 x 85 x 195	350	50	8
VPSA1:	1 7 - 11	11	2.6 / 3.5	75	100 x 85 x 195	410	50	15
VPSA1	6 11 - 16	16	3.6 / 4.9	75	100 x 85 x 195	520	50	20
VPSA2:	1 15 - 21	21	5.4 / 7.3	76	145 x 120 x 208	700	50	30
VPSA28	8 19 - 27	27	6.4 / 8.7	77	145 x 120 x 208	775	50	35
VPSA40	0 27 - 39	39	9.8 / 13.3	81	145 x 120 x 215	830	50	50
VPSA60	0 40 - 58	58	13.9 / 18.9	82	150 ж 120 ж 215	1.295	50	80
VPSA8	5 55 - 85	85	22 / 29.9	87	192 x 155 x 215	2.300	75	105

### **PSA N<sub>2</sub> Generator**

Ready for dynamic storage

- Switch: 1.0 or 0.3 residual O<sub>2</sub>
- Compact and ultra silent
- Low maintenance
- Optimal fixation of active carbon
- Guarantee N<sub>2</sub> purity
- Includes carbon filter with oil sat. indicator
- 100% Van Amerongen

Fruit respires; it takes in oxygen  $(O_2)$  and gives off carbon dioxide  $(CO_2)$ . A  $N_2$  generator lowers the oxygen in the cold store with the goal to lower respiration rates and increase the storage duration. PSA (Pressure Swing Absorption) is ideal for projects that require large volumes of nitrogen at high pressure. Simultaneous pull-down in multiple rooms is possible.

								Air compre	essor (	optional)
Туре	Capacity Sm <sup>3/</sup> h- <sup>1</sup>	Residual O <sub>2</sub> (%)	Voltage (VAC) Europlug	Noise (dB)	dimensions W x D x H (cm)	Weight (kg)	N <sup>2</sup> output connection (mm)	Required air quantity	Power (KW)	Plug
PSA17	20 - 17	1.0 - 0.3	230 V / 50 Hz	73	110 x 120 x 215	450	20 pillar hose	940 l / 8 bar	5,5	16 A 5 poles
PSA25	30 - 20	1.0 - 0.3	230 V / 50 Hz	77	152 x 141 x 213	850	20 pillar hose	1320 l / 8 bar	7,5	16 A 5 poles
PSA40	46 - 39	1.0 - 0.3	230 V / 50 Hz	78	141 x 141 x221	1010	32	2000 l / 8 bar	11	32 A 5 poles
PSA50	57 - 41	1.0 - 0.3	230 V / 50 Hz	78	141 x 141 x223	1140	32	2860 l / 8 bar	15	32 A 5 poles
PSA70	82 - 70	1.0 - 0.3	230 V / 50 Hz	80	166 x 161 x230	1705	32	4060 l / 8 bar	22	63 A 5 poles
PSA100	115 - 90	1.0 - 0.3	230 V / 50 Hz	80	220 x 170 x245	2350	50	5530 l / 8 bar	30	63 A 5 poles
PSA150	165 - 137	1.0 - 0.3	230 V / 50 Hz	80	215 х 205 х 225	3400	50	7000 l / 8 bar	37	Direct
PSA180	200 - 137	1.0 - 0.3	230 V / 50 Hz	80	251 x 287 x 225	4850	50	10140 l / 8 bar	55	Direct
PSA210	240 - 190	1.0 - 0.3	230 V / 50 Hz	80	215 x 287 x 225	4850	50	1200 l / 8 bar	75	Direct

## VA CO<sub>2</sub> Scrubber

- One-tank system (instead of two-tank systems from other suppliers)
   Unique system of sieve and distribution plates
- Minimal oxygen addition via the lung system



Fruit respires: it uses oxygen  $(O_2)$  and produces carbon dioxide  $(CO_2)$ . A  $CO_2$  scrubber removes the carbon dioxide (also referred to as carbonic acid) that forms from your storage cells in order to prevent concentrations from getting too high and causing damage to your fruit.

Туре	Capacity (kg) CO₂ 24h-1 at 3%	Voltage (VAC)	Current (Amps)	Power (kW)	Dimensions W x D x H (cm)	Weight (kg)	Content lung (m³)
VA100	70	230	4,0	1,1	115 x 115 x 180	450	3
VA150	100	230	4,0	1,1	115 x 135 x 180	655	
VA200	150	230	5,0	1,1	115 x 145 x 180	775	4
VA350	200	230	5,0	1,1	115 x 155 x 195	840	
VA500	250	400	4,0	2,6	115 x 170 x 220	1.295	10
VA600	325	400	4,0	2,6	115 x 170 x 220	1.285	10
VA900	450	400	5,0	2,6	120 ж 180 ж 220	1.330	10
VA100	0 550	400	5,0	3,1	125 x 185 x 220	1.455	10
VA120	0 650	400	6,8	3,1	140 x 195 x 220	1.755	12
VA200	0 800	400	10,0	5,0	140 x 120 x 220	1.810	2 x 10
VA250	0 900	400	11,0	5,5	140 x 120 x 237	1.960	2 x 10

#### Ethylene decomposer

- Maximum cooling of air, via top quality heat exchanger (Porcelain honeycomb)
- High catalytic value via high platinum aluminium granules (0.6 g kg-1)
- Low optimum combustion temperature of 250°C
- A temperature difference between ingoing and outgoing air of <5°C.

Fruit varieties (under CA conditions) that are sensitive to ethylene, such as kiwi fruit, demand ethylene removal for long-term storage. A Van Amerongen catalytic combustion-based ethylene decomposer removes ethylene in cold stores to levels as low as 20 ppb. The Swing Term™ principle, basically a heat-exchanging system, minimizes the rise in temperature of the returned air, therewith avoiding moisture loss. Fruit are inert for end-products of ethylene combustion (mainly  $CO_2$ ). The ethylene converter comes with three standard capacities. Other capacities can also be delivered on request.

VAN CA Sector

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Туре	Ton kiwi fruit under CA conditions	Output Nm <sup>3</sup> h- <sup>1</sup>	Voltage (VAC)	Current (Amps)	Power ventilators (kW)	Power heating elements (kW)	T Catalyst during operation °C	T return ℃	Dimensions W x D x H (cm)	Weight (kg)
ES0200	200-300	200	380-400	10	1.1	4	250-300	5	175 x 150 x 190	0 1000
ESO600	600-900	600	380-400	17	5.5		250-300		190 x 190 x 180	2000
ESO1200	1200-1800	1200	380-400	25	5.5	12	250-300	5	235 x 245 x 180	2500
ESO1800	1800-2700	1800	380-400	40	7.5	18	250-300		301 x 261 x 183	3 3000

### **VPSA or PSA?**

VPSA	PSA       Only injection       High pressure output: 7.5-8 bar					
Injection and Circulation						
Low pressure output: 1-1.5 bar						
Oil-free blower	Oil-lubricated compressor					
Regeneration via vacuum pump	Regeneration via pressure balancing and					
	addition of $N_2$					
Suction and return pipe (double)	Only injection pipe					
Lower maintenance costs	Lower installation costs Very high volumes possible (250 m³/h)					
Longer life expectancy active carbon						

# CO<sub>2</sub> Scrubber



#### figure 1

The use of the counter-flow principle whereby, during regeneration (cleaning), air is pumped in the opposite direction to the direction used during absorption (of  $CO_2$ ); this leads to a shorter cycle because the active carbon is cleaned more quickly and thus has a greater capacity.



A unique system of sieves and separation plates leads to the air being evenly distributed through the active carbon and resulting in a capacity increase of up to 30%.

#### **Experienced** & innovative

Van Amerongen has been around over 40 years and has a broad depth of knowledge regarding the storage of fruit and vegetables. We also have close ties with a range of scientific institutions within the field of storage. A substantial part of our operations incorporates the development of new storage solutions and equipment, based on the very latest scientific insights. You can be sure of the latest techniques with Van Amerongen. We also continuously work on improving the energy-efficiency and sustainability of our equipment.

#### Efficient & durable

Machines from Van Amerongen have been developed with the aim of keeping energy usage as low as possible. This is vital as energy prices are rising quickly and a competitor's 'very cheap' system could turn out to be extremely expensive if energy consumption is taken into account. We only use the best parts our machines. Sound German pumps, the best active carbon and reliable electronics. The equipment can then last for 15-20 years without any major problems.

Our equipment is very low maintenance and one of our machines will usually only require limited maintenance every 2,000 or so hours. The fact that we work with low pressure and oil-free pumps means that wear and tear is kept to a minimum. This also ultimately contributes towards cost savings.



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